......

DOC No. : 2206198 IDA Phase II, Cherlapally, Hyderabad, Medchal

Telephone : +91 9959333415

FAX :

E-Mail : cipetptchyd@gmail.co

m

BO Code : None

Test REPORT AS PER: IS 12701 (1996)

QR Code/Barcode: 100000252637

REPORT NO: 815217/2022/SS/1_1 DATE: 30 Jun, 2022

PART A. PARTICULARS OF SAMPLE SUBMITTED

a) Customer Name & Address : Phenix Polycontainers

N-14 Addl. MIDC Satara, Satara, SATARA,

MAHARASHTRA, INDIA - 415004

Malkajgiri, Telangana, India - 500051

b) Nature of sample : SS

c) Grade/Variety/Type/Class Size etc : Cylindrical Vertical Tanks, Double Layer, 7500

Ltrs

d) Declare values, if any : NA
e) Batch No. & Date of Manufacture : Trial/
f) Quantity : 1 Tank

g) Date of Receipt : 03 Jun, 2022

h) BIS Seali) IO's Signaturei: Verified by Sample Cell

j) Any other Information / Expiry Date, If any : -/NA

k) Date of Commencement of Testing : 29 Jun, 2022 l) Date of Completion of Testing : 30 Jun, 2022

m) Section Code : 22CEB08, 22MEEE2
n) Section Report No. : 22CEB08 1, 22MEEE2 1

o) Report Type : New

p) Reference Report No. : q) Remarks :

D Mahesu OIC SAMPLE CELL

(Authorized Signatory)
Authorized on: 30 Jun, 2022 11:37 AM

1. CIPET, Hyderabad

PART B. SUPPLEMENTARY INFORMATION

1. Reference to sampling procedure, wherever applicable.

2. Supporting documents for the measurements taken and results derived like graphs, table sketches and or photographs as appropriate to test report, if any.

Yes

3. Deviation from the test methods as prescribed in relevant ISS/Work instruction, if any.

No

CH Venkatesh OIC Mechanical

(Authorized Signatory)
Authorized on: 30 Jun, 2022 11:09 AM

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PART C. TEST RESULT

S.No.	Clause No Table No. Sl. No	Parameter - Method of test	Test Description	Min Limit	Max Limit	Unit	Result/ Observation
1	7.6	overall Migration	conform to test	-	60.0	mg/l	32.0
2	7.5	Flexural Modulus	The flexural modulus shall be determined in accordance with IS 13360 (Part SISec 7): 1995. The flexural modulus of the wall of the water tank shall not be less than 300 N/mm2 The sample shall be taken as given in 7.4.2.	300.0	-	N/mm2	625.0
3	7.4	Tensile Strength	Tensile strength at yield shall be determined in accordance with IS 8543(Part 4/Sec 1): 1984. The tensile strength of the wall of water tanks shall not be less than 12 N/mm2. The sample shall be taken as given in 7.4.2.	12.0	-	N/mm2	22.0
4	7.3	Test for Top Load Resistance	The tank shall be filled to 98 percent of its net capacity and shall be subjected for not less than 4 hours at outdoor temperature to compression by means of 100 kg load applied on the horizontal surface provided for a man to stand before entering the tank. After removal of the load the test specimen shall be inspected for deformation or crack on the surface and after 4 hours of the removal of the load the flat surface shall return to normal position. This test shall be applied to tanks with capacity 1500 litres and more.				CONFIRMED
5	7.2	Resistance to Impact	when polyethylene water tank is tested in accordance with the method as described in Annex C the impact shall neither result into cracking nor puncture of the tank	-	-	-	CONFIRMED

6	7.1.2	Resistance to Deformation	When rectangular loft tank is tested in accordance with the Method 2 described at Annex B the difference between the longitudinal measurements shan not be greater than 3 percent of the original measurements. (%)	-	-	-	-
7	7.1.1	Resistance to Deformation	When cylindrical vertical water storage tanks is tested in accordance with the Method 1 described at Annex B, the difference between the circumferrential measurement shall not be greater than 2 percent of the original measurements. (%)	-	2.0	%	1.3
8	6.1	Finish	The internal and external surface of the water storage tank shall be smooth, clean and free from other hidden internal defects, such as air bubbles. pits and metallic or other foreign material inclusions. The mould parting line and excess material near the top rim of the tank shall be cut and finished to the required level. Defects like air bubbles and pits at mould parting line and at top rim of the main-man-hole shall be repaired by hot-air filler rod welding method.	-	-	-	SATISFACTORY
9	5.2 Table 2	Dimensions of Rectangular Loft Tanks	Minimum Internal Dia. of Hand Hole mm	-	-	-	-
10	5.2 Table 2	Dimensions of Rectangular Loft Tanks	Overall Height mm	-	-	-	-
11	5.2 Table 2	Dimensions of Rectangular Loft Tanks	Overall Width mm	-	-	-	-
12	5.2 Table 2	Dimensions of Rectangular Loft Tanks	Overall Length mm	-	-	-	-
13	5.1 Table 1	Dimensioas of Cylinderical Vertical Tank	The gross capacity of the tanks shall be at lea.c;t S percent in excess of the minimun net capacity in Liters	-	-	-	7980 (6.4%)
14	5.1 Table 1	Dimensioas of Cylinderical Vertical Tank	Weight of Tank (without lid) kg	239.0	-	Kg	242.0
15	5.1 Table 1	Dimensioas of Cylinderical Vertical Tank	Wall thickness above Effective Height (Ref Cl 5.4) mm	-	-	-	TOP :- 11.60mm BOTTOM :- 12.0mm 11.50 CONFIRMED

16	5.1 Table 1	Dimensioas of Cylinderical Vertical Tank	Wall and Bottom thickness mm	-	-	-	WALL :- 11.50mm BOTTOM :- 12.20mm
17	5.1 Table 1	Dimensioas of Cylinderical Vertical Tank	Overall Height Range mm	2100.0	2930.0	mm	2660.0
18	5.1 Table 1	Dimensioas of Cylinderical Vertical Tank	Overall Diameter Range mm	1890.0	2250.0	mm	1980.0
19	5.1 Table 1	Dimensioas of Cylinderical Vertical Tank	Minimum Net Capacity up to effective height in Liters	7500.0	-	ltrs	7510.0

CH Venkatesh
OIC Mechanical
(Authorized Signatory)
Authorized on: 30 Jun, 2022 11:09 AM

Section Report No.: 22MEEE2_1	IS 12701	. ,
C		

PART D. REMARKS

CH Venkatesh
OIC Mechanical
(Authorized Signatory)
Authorized on: 30 Jun, 2022 11:09 AM

इंजीनियरिंग एण्ड टेक्नोलॉजी (रसायन एवं पेटोरसायन विभाग, रसायन एवं उर्वरक मंत्रालय, भारत सरकार) एच.सी.एल. पोस्ट, आई.डी.ए..



CENTRAL INSTITUTE OF PETROCHEMICALS

ENGINEERING & TECHNOLOGY

(Department of Chemicals & Petrochemicals, Ministry of Chemicals & Fertilizers, Govt. of India)

H.C.L. Post. IDA - Phase - II,

Cherlapally, Hyderabad - 500 051. Phone: 040-27263750, 27263615

Fax: 91-40-27264051

E-mail: testing-hyderabad@cipet.gov.in

hyderabad@cipet.gov.in

Web: www.cipet.gov.in

दिनाक : 24.06.2022

Date: 24.06.2022

सेन्द्रल इंस्टिट्यूट ऑफ पेट्रोरसायन फेस - २, चेरलापल्ली, हैदराबाद-५०० ०५१.

दरभाष: 040-27263750, 27263615

फेक्स : 91-40-27264051

ई-मेल : testing-hyderabad@cipet.gov.in

hyderabad@cipet.gov.in

वेबसाइट : www.cipet.gov.in

सियेट / हैदराबाद / यीटीसी / 2022-23 CIPET/HYD/PTC/2022-23

सेवा मे To

M/s. Phenix Polycontainers N-14 Addi MIDC Satara. Maharastra-415005

विशय:- परीक्षण प्रतिवेदन - संदर्भ मे ।

Sub : Issue of test report

Ref : Your Ltr. QR Code: 1000000252637

पिय महोदय. / Dear Sir,

उपरोत्तक विशय के संदर्भ में, कृपया इस पत्र के साथ परीक्षण प्रतिवेदन सं : 2206198 दिः 24.06.2022 ण्तथा प्रतिपुप्टी प्रात्य संलग्नीय हैं । कृपया इसे भरकर हमें कापस लीटा दे ।

With reference to the above cited subject, we are enclosing herewith Test Report No.2206198 dated: 24.06.2022 and Invoice. We are also enclosing herewith feedback form. Kindly fill it and sent it back to us

धन्यवाद तथा अच्छी सेवा के आश्तासन के साथ ।

Thanking you and assuring you of our best services.

आपका मवदिय. / Yours faithfully,

AUTHORISED SIGNATORY

संलग्न : यथोक्त / Encl : As above



🕍 सेन्ट्रल इंस्टिट्यूट ऑफ पेट्रोरसायन इंजीनियरिंग एण्ड टेक्नोलॉजी

(रसायन एवं पेट्रोरसायन विभाग, रसायन एवं उर्वरक मंत्रालय, भारत सरकार) एच.सी.एल. पोस्ट, आई.डी.ए., फेस - २, चेरलापल्ली, हैदराबाद-५०० ०५१.

CENTRAL INSTITUTE OF PETROCHEMICALS ENGINEERING & TECHNOLOGY

(Department of Chemicals & Petrochemicals, Ministry of Chemicals & Fertilizers, Govt. of India)

H.C.L. Post, IDA - Phase - II, Cherlapally, Hyderabad - 500 051.

Phone: 040-27263750, 27263615, Fax: 91-40-27264051

E-mail: testing-hyderabad@cipet.gov.in / hyderabad@cipet.gov.in Web: www.cipet.gov.in

Plastics Testing Centre

0134066

Issued to:

Test Certificate

No.:

LINI . NO GUUYE

M/s. Phenix Polycontainers

N-14 Addl MIDC Satara,

Maharastra-415005

Ref: Your Ltr.QR Code:100000252637

TEST REPORT AS PER: IS: 12701-1996 with latest Amdis.

REPORT NO: 2206198

Page 1 of 3

Date: 24.06.2022

H

1

PART A: PARTICULARS OF SAMPLE SUBMITTED

a) Name of the Sample

Rotational Moulded Polyethylene Water

Storage Tank as stated by party

b) Grade/Variety/Type/Size/Class

7500 litres

c) Declared values, if any

Nil

d) Code No.

Sample Code: 815217/2022/SS/1

e) Batch No. and Date of Manufacture

05.05.2022

f) Quantity

1 No. with lid

g) Mode of Packing

Loose

h) Seal

Nil

i) Any other information

Samples received on 03.06.2022

j) Date of initiation of testing

03.06.2022

k) Date of completion of testing

22,06,2022

PART B: SUPPLEMENTARY INFORMATION

a) Reference to sampling Procedure

Nil

b) Supporting documents for the

Nif

measurement taken and result derived

c) Deviation from the test method as prescribed: in relevant work instructions, if any

Nil

d) Statement of conformity as per the test

result obtained

As per Part-C

e) Decision Rule applicable or not

Nil

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Plage 9 of 17

🔧 सेन्ट्रल इंस्टिट्यूट ऑफ पेट्रोरसायन इंजीनियरिंग एण्ड टेक्नोलॉजी

चेरलापल्ली, हैदराबाद-५०० ०५१.

CENTRAL INSTITUTE OF PETROCHEMICALS ENGINEERING & TECHNOLOGY

Cherlapally, Hyderabad - 500 051.

Test Certificate

No.: 0134066

Continuation Sheet

REPORT No.2206198 PART -C

TEST RESULTS
(IS: 12701-1996 with latest Amolts.)

Page 2 of 3

Specified Requirement Results obtained Cl. No. S 20. MATERIALS 4.0 01. Shall be Polyethylene Polyethylene Material of construction of tank 4.1 Density at 23°C (base material) 934.0 932-943 kg/m3 4.2.1 (kz/m^2) Melt Flow Index (g/10 min) 2.0-6.0 gm/10 mins. 3.24 4.2.2 (190 °C 0/2.16kg) 2.67 2.0 - 3.0% Carbon black content 4.2.3 The dispersion shall be satisfactory Satisfactory Carbon black dispersion Cylindrical Cylindrical Vertical Tank TYPE & FEATURES 02 50 & 51 Vertical Tank Rectangular Loft Tank 5.1 Dimensions: (mm) 1980 1890-2250 Overall diameter range (mm) 5.1 2100-2930 2660 5.1 Overall height range (mm) 472 Min. 450 Mon, internal diameter of manhole / 5.1 hand hole (mm) Minimum wall and bottom thickness 5.1 (nama) Min.10.7 11.50 Wall **(1)** Min. 10.7 12.20 Bottom (ii) 242.0 Min 239.0 Minimum Weight of tank 5.1 (without lid) (kg) 7500 Nominal capacity of Tank (ltrs) 7500 5.1 7510 Min. 7500 5.1 Net capacity upto effective height 7980 Shall be at least 5% in excess of 5.1 Gross capacity (ltrs) (6.4%)min. net capacity 7875 50 Fig. 1 Position of outlet hale 50 mm min. 50 Fig.1 Pasition of averflow hale 50 mm min. Confirmed Provision of flat area Flat area is to be provided on top of 3. tank for worker to stand before entering the tank. 5.4 Minimum wall thickness (mm) side edges upto effective height 09.11 Min.10.7 (i) Top 12.0 Men. 10.7 Botton Shall be not less than 75 % of Table 11.50 Wall Thickness above effective 54 1 i. 8.6 mm Confirmed height (mm) Single / Double layer Double layer 5. White-confirmed Inner layer Being white in colour Black-confirmed Outer laver Shall be black in colour % Thickness of black layer with 5.6 Min. 50% respect to total thickness



🖎 सेन्ट्रल इंस्टिट्यूट ऑफ पेट्रोरसायन इंजीनियरिंग एण्ड टेक्नोलॉजी

चेरलापल्ली, हैदराबाद-५०० ०५१.

CENTRAL INSTITUTE OF PETROCHEMICALS ENGINEERING & TECHNOLOGY

Cherlapally, Hyderabad - 500 051.

Test Certificate

Test

Performance requirements

Resistance to Deformation

(Height 3.0mtrs/2.5kg mass)

Top load Resistance for tanks

(filled with 98% net capacity

Tensile strength (N/mm²)

Overall migration

Thickness (mm)

rim of the Tank

Visual appearance

Materials

Flexural modulus (N/mm)

Man-hole, Hand-hole lids

Carbon black content (%)

Fitting of the lid over the top

Fit securily to the manhole

Carbon black dispersion

Locking arrangement-

water, 100kg load applied for 4

Resistance to impact

(3 days) (%)

above 1500 ltrs.

No.:0134066

S.No.

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Continuation Sheet

REPORT No. 2206198 PART-C

Cl. No.

6.0

7.1

7.2

7.3

7.4

7.5

7.6

9.0

9.1

92

9.2.1

08

Finish

TEST RESULTS

(IS:12701-96 with latest Amndts.)

Specified Requirement

finished to the required level.

original measurement

return to normal position

Max 10mg/dm

Max 60mg/lit

Shall not be greater than 2% of the

After removal of load shall be

Shall not be less than 12 N/mm

Shall not be less than 300 N/mm²

Min. 3mm

adequate stiffness

2.0 - 3.0

satisfactory

Shall fit properly with no clearance

The lid shall also be provided with

suitable locking arrangement No clearance in it should permit a

1.6mm diameter wire to pass through

the surface and after 4 hours of the

Results abtained Internal & External surface of tank Satisfactory shall be smooth, clean and free from other hidden internal defects, such as air bubbles, pits and metallic or other foreign meterial inclusions. The mould parting line and excess material near the top rim of the tank shall be cut and 1.30% Shall not crack or puncture of the tank CONFIRMED CONFIRMED inspected for deformation or crack on removal of the load flat surface shall 22.0 625.0 2.8 mg/dm 32.0 mg/lit 4 74 Satisfactory Shall have sufficient ribs to provide 2.60 Satisfactory Dispersion of carbon black shall be

CONFIRMED

Provided

COMPTEMBLE

Page 3 of 3

REMARKS

The results stated above related only to the items texted

AUTHORISED SIGNATORY

Page 10 of 17

NB: 1. This Test Report/Certificate is issued only for the samples submitted to CIPRT.

The report shall not be reproduced in full/part without written approval of the laboratory.

^{4.} The quality of the subsequent production lot has to be ensured by the purchaser.

5. Any anomaly/discrepancy in this report should be brought to be the notice of CIPET within 30 days from the date of issue

PART B. SUPPLEMENTARY INFORMATION

1. Reference to sampling procedure, wherever applicable.

Yes

2. Supporting documents for the measurements taken and results derived like graphs, table sketches and or photographs as appropriate to test report, if any.

Yes

3. Deviation from the test methods as prescribed in relevant ISS/Work instruction, if any.

No

VENKATESH CHINTA OIC Chemical

(Authorized Signatory)
Authorized on: 30 Jun, 2022 11:10 AM

This is a Computer Generated Report.

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PART C. TEST RESULT

S.No.	Clause No Table No. Sl. No	Parameter - Method of test	Test Description	Min Limit	Max Limit	Unit	Result/ Observation
1	5	Types and Features	Cylindrical Vertical Tank / Rectangular Loft Tank	-	-	-	Cylindrical Vertica Tank
2	4.2.3	Carbon Dispersion Test	conform to test	-	-	-	SATISFACTORY
3	4.2.3	Carbon Black Content	Cylindrical Vertical Tank / Rectangular Loft Tank	2.0	3.0	%	2.67

VENKATESH CHINTA OIC Chemical

(Authorized Signatory) Authorized on: 30 Jun, 2022 11:10 AM

Section Report No.: 22CEB08_1	IS 12701	. (1996)
C		

PART D. REMARKS

VENKATESH CHINTA OIC Chemical

(Authorized Signatory) Authorized on: 30 Jun, 2022 11:10 AM

सेन्द्रल इंस्टिट्यूट ऑफ पेट्रोरसायन इंजीनियरिंग एण्ड टेक्नोलॉजी (रसायन एवं पेटोरसायन विभाग, रसायन एवं उर्वरक मंत्रालय, भारत सरकार) एच.सी.एल. पोस्ट, आई.डी.ए..



CENTRAL INSTITUTE OF PETROCHEMICALS

ENGINEERING & TECHNOLOGY

(Department of Chemicals & Petrochemicals, Ministry of Chemicals & Fertilizers, Govt. of India)

> H.C.L. Post. IDA - Phase - II, Cherlapally, Hyderabad - 500 051.

Phone: 040-27263750, 27263615

Fax: 91-40-27264051

E-mail: testing-hyderabad@cipet.gov.in

hyderabad@cipet.gov.in

Web: www.cipet.gov.in

दिनाक : 24.06.2022

Date: 24.06.2022

फेस - २, चेरलापल्ली, हैदराबाद-५०० ०५१.

दरभाष: 040-27263750, 27263615

फेक्स : 91-40-27264051

ई-मेल : testing-hyderabad@cipet.gov.in

hyderabad@cipet.gov.in वेबसाइट : www.cipet.gov.in

सियेट / हैदराबाद / यीटीसी / 2022-23 CIPET/HYD/PTC/2022-23

सेवा मे To

M/s. Phenix Polycontainers N-14 Addi MIDC Satara. Maharastra-415005

विशय:- परीक्षण प्रतिवेदन - संदर्भ मे ।

Issue of test report Sub :

Ref : Your Ltr. QR Code: 1000000252637

पिय महोदय. / Dear Sir,

उपरोत्तक विशय के संदर्भ में, कृपया इस पत्र के साथ परीक्षण प्रतिवेदन सं : 2206198 दिः 24.06.2022 ण्तथा प्रतिपुप्टी प्रात्य संलग्नीय हैं । कृपया इसे भरकर हमें कापस लीटा दे ।

With reference to the above cited subject, we are enclosing herewith Test Report No.2206198 dated: 24.06.2022 and Invoice. We are also enclosing herewith feedback form. Kindly fill it and sent it back to us

धन्यवाद तथा अच्छी सेवा के आश्तासन के साथ ।

Thanking you and assuring you of our best services.

आपका मवदिय. / Yours faithfully,

AUTHORISED SIGNATORY

संलग्न : यथोक्त / Encl : As above



🕍 सेन्ट्रल इंस्टिट्यूट ऑफ पेट्रोरसायन इंजीनियरिंग एण्ड टेक्नोलॉजी

(रसायन एवं पेट्रोरसायन विभाग, रसायन एवं उर्वरक मंत्रालय, भारत सरकार) एच.सी.एल. पोस्ट, आई.डी.ए., फेस - २, चेरलापल्ली, हैदराबाद-५०० ०५१.

CENTRAL INSTITUTE OF PETROCHEMICALS ENGINEERING & TECHNOLOGY

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E-mail: testing-hyderabad@cipet.gov.in / hyderabad@cipet.gov.in Web: www.cipet.gov.in

Plastics Testing Centre

0134066

Test Certificate

No.:

n

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LINI . NO GUUYE

M/s. Phenix Polycontainers

Issued to: N-14 Addl MIDC Satara,

Maharastra-415005

Ref: Your Ltr.QR Code:100000252637

TEST REPORT AS PER: IS: 12701-1996 with latest Amdis.

Page 1 of 3

REPORT NO: 2206198

Date: 24.06.2022

H

1

PART A: PARTICULARS OF SAMPLE SUBMITTED

a) Name of the Sample

Rotational Moulded Polyethylene Water

Storage Tank as stated by party

b) Grade/Variety/Type/Size/Class

7500 litres

c) Declared values, if any

Nil

d) Code No.

Sample Code: 815217/2022/SS/1

e) Batch No. and Date of Manufacture

05.05.2022

f) Quantity

1 No. with lid

g) Mode of Packing

Loose

h) Seal

Nil

i) Any other information

Samples received on 03.06.2022

j) Date of initiation of testing

03.06.2022

k) Date of completion of testing

22.06.2022

PART B: SUPPLEMENTARY INFORMATION

a) Reference to sampling Procedure

Nil

b) Supporting documents for the

Nif

measurement taken and result derived

c) Deviation from the test method as prescribed: in relevant work instructions, if any

Nil

d) Statement of conformity as per the test

result obtained

As per Part-C

e) Decision Rule applicable or not

Nil



I

Place 16 of 17

🔧 सेन्ट्रल इंस्टिट्यूट ऑफ पेट्रोरसायन इंजीनियरिंग एण्ड टेक्नोलॉजी

चेरलापल्ली, हैदराबाद-५०० ०५१.

CENTRAL INSTITUTE OF PETROCHEMICALS ENGINEERING & TECHNOLOGY

Cherlapally, Hyderabad - 500 051.

Test Certificate

No.: 0134066

Continuation Sheet

REPORT No.2206198 PART -C

TEST RESULTS
(IS: 12701-1996 with latest Amolts.)

Page 2 of 3

Specified Requirement Results obtained Cl. No. S 20. MATERIALS 4.0 01. Shall be Polyethylene Polyethylene Material of construction of tank 4.1 Density at 23°C (base material) 934.0 932-943 kg/m3 4.2.1 (kz/m^2) Melt Flow Index (g/10 min) 2.0-6.0 gm/10 mins. 3.24 4.2.2 (190 °C 0/2.16kg) 2.67 2.0 - 3.0% Carbon black content 4.2.3 The dispersion shall be satisfactory Satisfactory Carbon black dispersion Cylindrical Cylindrical Vertical Tank TYPE & FEATURES 02 50 & 51 Vertical Tank Rectangular Loft Tank 5.1 Dimensions: (mm) 1980 1890-2250 Overall diameter range (mm) 5.1 2100-2930 2660 5.1 Overall height range (mm) 472 Min. 450 Mon, internal diameter of manhole / 5.1 hand hole (mm) Minimum wall and bottom thickness 5.1 (nama) Min.10.7 11.50 Wall **(1)** Min. 10.7 12.20 Bottom (ii) 242.0 Min 239.0 Minimum Weight of tank 5.1 (without lid) (kg) 7500 Nominal capacity of Tank (ltrs) 7500 5.1 7510 Min. 7500 5.1 Net capacity upto effective height 7980 Shall be at least 5% in excess of 5.1 Gross capacity (ltrs) (6.4%)min. net capacity 7875 50 Fig. 1 Position of outlet hale 50 mm min. 50 Fig.1 Pasition of averflow hale 50 mm min. Confirmed Provision of flat area Flat area is to be provided on top of 3. tank for worker to stand before entering the tank. 5.4 Minimum wall thickness (mm) side edges upto effective height 09.11 Min.10.7 (i) Top 12.0 Men. 10.7 Botton Shall be not less than 75 % of Table 11.50 Wall Thickness above effective 54 1 i. 8.6 mm Confirmed height (mm) Single / Double layer Double layer 5. White-confirmed Inner layer Being white in colour Black-confirmed Outer laver Shall be black in colour % Thickness of black layer with 5.6 Min. 50% respect to total thickness



सेन्द्रल इंस्टिट्यूट ऑफ पेट्रोरसायन इंजीनियरिंग एण्ड टेक्नोलॉजी चेरलापल्ली, हैदराबाद-५०० ०५१.

CENTRAL INSTITUTE OF PETROCHEMICALS ENGINEERING & TECHNOLOGY

Cherlapally, Hyderabad - 500 051.

Test Certificate

No.:0134066

Continuation Sheet

REPORT No. 2206198 PART-C

TEST RESULTS

(IS:12701-96 with latest Amndts.)

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S.No.	CL No.	Test	Specified Requirement	Results obtained	
06	6.0	Firesh	Internal & External surface of tank shall be smooth, clean and free from other hidden internal defects, such as air bubbles, pits and metallic or other foreign material inclusions. The mould parting line and excess material near the top rim of the tank shall be cut and finished to the required level.	Satisfactory	
07	7.0	Performance requirements		4 884/	
•	7.1	Resistance to Deformation (3 days) (%)	Shall not be greater than 2% of the original measurement	1.30%	
	7.2	Resistance to impact (Height 3.0mtrs/2.5kg mass)	Shall not crack or puncture of the tank	CONFIRMED	
	7.3	Top load Resistance for tanks above 1500 ltrs. (filled with 98% net capacity water, 100kg load applied for 4 brs.)	After removal of load shall be inspected for deformation or crack on the surface and after 4 hours of the removal of the load flat surface shall return to normal position	CONFIRMED	
)	7.4	Tensile strength (N/mm²)	Shall not be less than 12 N/mm	22.0	
1	7.5	Flexural modulus (N/mm²)	Shall not be less than 300 N/mm²	625.0	
}	7.6	Overall migration	Max.10mg/dm² Max.60mg/lit	2.8 mg/dm² 32.0 mg/lit	
80	9.0	Man-hole, Hand-hole lids			
}	9.1	Materials			
}	}	Thickness (mm)	Min.3mm	4.74	
		Visual appearance	Shall have sufficient ribs to provide adequate stiffness	Satisfactory	
{	-	Carbon black content (%)	2.0 – 3.0	2.60	
		Carbon black dispersion	Dispersion of carbon black shall be satisfactory	Satisfactory	
	9.2	Fitting of the lid over the top	Shall fit properly with no clearance	CONFIRMED	
		Locking arrangement-	The lid shall also be provided with suitable locking arrangement	Provided	
	9.2.1	Fit securily to the manhole	No clearance in it should permit a 1.6mm diameter wire to pass through	CONFIRMED	

REMARKS

Nil NB: 1. This Test Report/Certificate is issued only for the samples submitted to CIPRT.

2. The results stated above related only to the items tested.

3. The report shall not be reproduced in full/part without written approval of the laboratory.

4. The quality of the subsequent production lot has to be ensured by the purchaser.

5. Any anomaly/discrepancy in this report should be brought to be the notice of CIPET within 30 days from the date of issue

AUTHORISED SIGNATORY

End of Report